

PLEASE READ THROUGH INSTRUCTIONS ONCE BEFORE ASSEMBLING

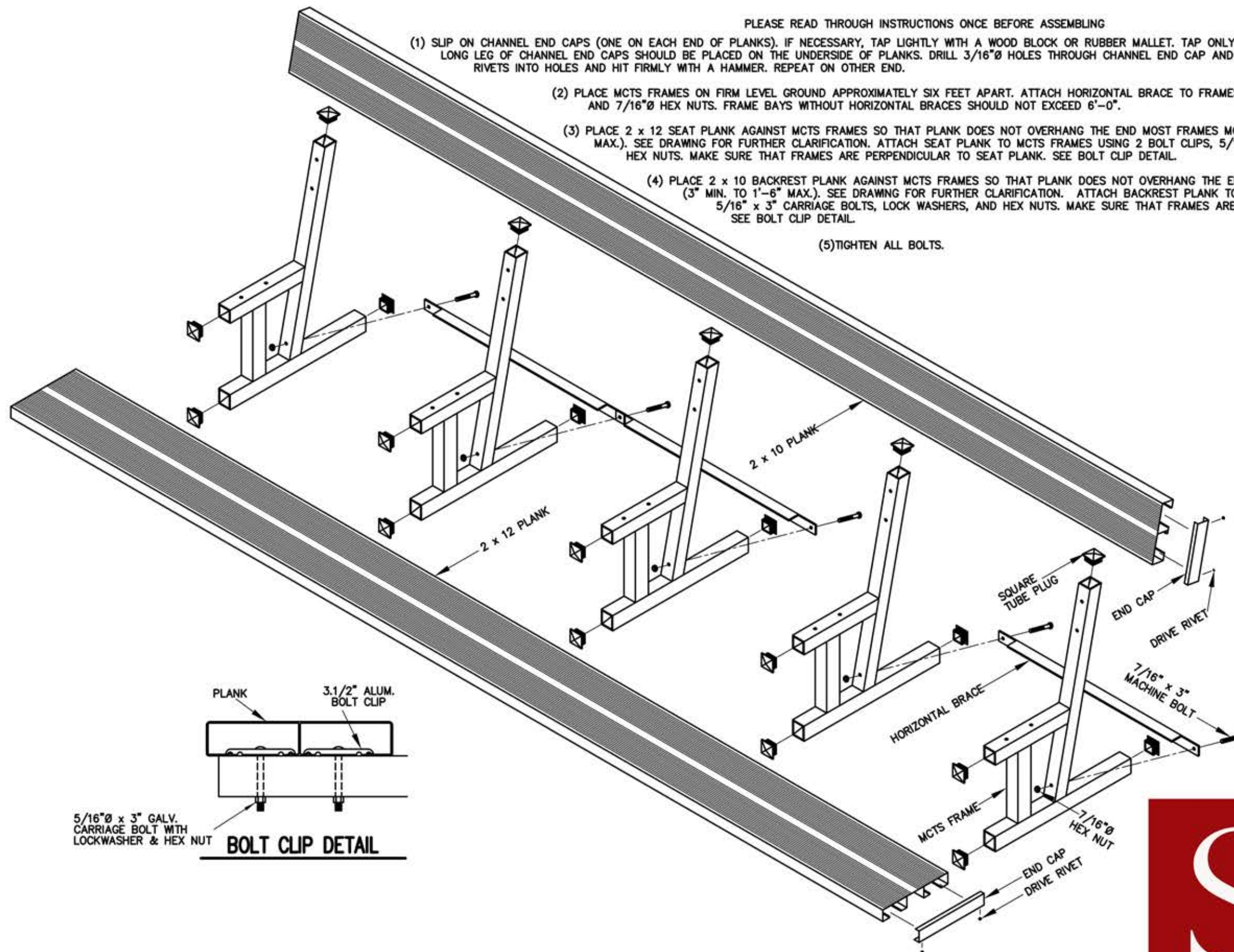
(1) SLIP ON CHANNEL END CAPS (ONE ON EACH END OF PLANKS). IF NECESSARY, TAP LIGHTLY WITH A WOOD BLOCK OR RUBBER Mallet. TAP ONLY ON THE CORNERS OF THE CHANNEL END CAPS. LONG LEG OF CHANNEL END CAPS SHOULD BE PLACED ON THE UNDERSIDE OF PLANKS. DRILL $3/16"$ HOLES THROUGH CHANNEL END CAP AND PLANKS AS SHOWN ON DRAWING. INSERT DRIVE RIVETS INTO HOLES AND HIT FIRMLY WITH A HAMMER. REPEAT ON OTHER END.

(2) PLACE MCTS FRAMES ON FIRM LEVEL GROUND APPROXIMATELY SIX FEET APART. ATTACH HORIZONTAL BRACE TO FRAMES AS SHOWN ON DRAWING WITH $7/16"$ x 3" MACHINE BOLTS AND $7/16"$ HEX NUTS. FRAME BAYS WITHOUT HORIZONTAL BRACES SHOULD NOT EXCEED 6'-0".

(3) PLACE 2 x 12 SEAT PLANK AGAINST MCTS FRAMES SO THAT PLANK DOES NOT OVERHANG THE END MOST FRAMES MORE THAN 1'-6" (3" MIN. TO 1'-6" MAX.). SEE DRAWING FOR FURTHER CLARIFICATION. ATTACH SEAT PLANK TO MCTS FRAMES USING 2 BOLT CLIPS, $5/16"$ x 3" CARRIAGE BOLTS, LOCK WASHERS AND HEX NUTS. MAKE SURE THAT FRAMES ARE PERPENDICULAR TO SEAT PLANK. SEE BOLT CLIP DETAIL.

(4) PLACE 2 x 10 BACKREST PLANK AGAINST MCTS FRAMES SO THAT PLANK DOES NOT OVERHANG THE END MOST FRAMES MORE THAN 1'-6" (3" MIN. TO 1'-6" MAX.). SEE DRAWING FOR FURTHER CLARIFICATION. ATTACH BACKREST PLANK TO MCTS FRAMES USING 2 BOLT CLIPS, $5/16"$ x 3" CARRIAGE BOLTS, LOCK WASHERS, AND HEX NUTS. MAKE SURE THAT FRAMES ARE PERPENDICULAR TO BACKREST PLANK. SEE BOLT CLIP DETAIL.

(5) TIGHTEN ALL BOLTS.



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